



PROCEDURA DI MONTAGGIO:

- MONTARE SULLA CAVA INTERNA DEL PISTONE N°1 OR E N°2 SR
- PRENDERE DOPPIO STELO GIA' RICROMATO E MONTARE IL PISTONE CON LOCTITE 270
- TRAMITE TRAPANO MANUALE IMPRONTARE SUL FILETTO DELLO STELO E POI BLOCCARE CON GRANO
- CIANFRINARE IL GRANO

ELEM	QTÀ	NUMERO PARTE	DESCRIZIONE
1	1	CB02.00069	GRANO PUNTA CONICA ISO 4027 M8x20 8.8 Grezzo
2	1	CG04.00191	ORing 155 Øi101,27 Øcorda2,62 NBR
3	2	CG05.00082	ANTIESTRUSORE MOD. SR155 Øi102,06x2,18 NBR90SH
4	1	D011.00039	PISTONE Ø250mm
5	1	D722.00017	DOPPIO STELO ISOLATORE CORSA 400mm
ELENCO PARTI			

PER LE QUOTE RELATIVE A LAVORAZIONI		RECOMANDAZIONI LIMITI DI PRESSIONI LIMITI									
SENZA INDICAZIONI DI TOLLERANZA:		CLASSE DI TOLLERANZA									
90° - 120°		90° - 120°									
CLASSE DI TOLLERANZA (in mm)		CLASSE DI TOLLERANZA (in mm)									
0,1		0,1									
0,2		0,2									
0,3		0,3									
0,4		0,4									
0,5		0,5									
0,6		0,6									
0,8		0,8									
1,0		1,0									
1,2		1,2									
1,5		1,5									
2,0		2,0									
2,5		2,5									
3,0		3,0									
4,0		4,0									
5,0		5,0									
6,3		6,3									
8,0		8,0									
10		10									
12,5		12,5									
16		16									
20		20									
25		25									
32		32									
40		40									
50		50									
63		63									
80		80									
100		100									
125		125									
160		160									
200		200									
250		250									
315		315									
400		400									
500		500									
630		630									
800		800									
1000		1000									
1250		1250									
1600		1600									
2000		2000									
2500		2500									
3150		3150									
4000		4000									
5000		5000									
6300		6300									
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